

Work Order ID 111171-2
Thursday, January 09, 2014 11:37:18 AM

111171

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Item ID: D4728-041 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: LH Cabin Speaker #1
Start Date: 1/9/2014 Start Qty: 4.00 *4* Cust Item ID:
Required Date: 1/24/2014 Req'd Qty: 4.00 *4* Customer:
Reference:

Approvals: Process Plan: Date: 11-01-9 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4728	<u>2</u>

110 0.00

110

Outsource8

Outsource process- Eagle

Memo

Issue P/O to Eagle : 22565
Manufacture as per dwg
Certificate of conformity required

0.00

CL 14/01/09 (7)

120

120

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs 0.00

Memo

Inspect and check certificate of conformity

0.00

POSTIVE RECALL Certs

RECEIVED 14-01-22

14-01-22

14/1/22 (8)
14/1/22

130

130

QC

Quality Control

QC4- 100% Inspect kits for completeness 0.00

Memo

0.00

DAS
16
9-89

14/01/23

2

(72)

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Item ID: D4728-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: LH Cabin Speaker #1
 Start Date: 1/9/2014 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 1/24/2014 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: _____	0.00				DAS 32 9-86			
140									
Packaging	Memo	0.00					14/01/23		(2)
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

MLJ 14-01-28
 MLJ 14-01-28

Picklist Print

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Work Order ID: 111171

111171

Parent Item: D4728-041

D4728-041

Parent Item Name: LH Cabin Speaker #1

Start Date: 1/9/2014

Required Date: 1/24/2014

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV: A 12.11.09 NEW ISSUE DD VERF: JLM
B 13/07/24 DWG. UPDATE DL VERIFIED BY: JLM

IPP REV.

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4728-041P

Purchased

No

Each

0.0000

4

D4728-041P

LH Cabin Speaker #1

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111171 1/14/14/23 (9)

111171 1/14/14/27 (2)



INNOVATIVE HELICOPTER SOLUTIONS

PACKING SLIP

DATE: 23 Jan 14

Page 1 of 2

FROM: Eagle Copters Maintenance Ltd.
823 McTavish Rd. NE
Calgary, AB, Canada
T2E 7G9

SHIP TO : DART Aerospace

ITEM NO.	QUANTITY ORDERED	QUANTITY SHIPPED	BACK ORDERED	PART NUMBER	BATCH / S/N NUMBER	CUSTOMER PURCHASE ORDER	EAGLE WORK ORDER	DESCRIPTION
1	24	24	0	640911-1	See W.O.	Inventory	50966	Spade Socket
2	12	12	0	M24308/2-2Z	See W.O.	Inventory	50966	Connector
3	12	12	0	M85049/48-2-2F	See W.O.	Inventory	50966	Backshell
4	24	24	0	M24308/26-1F	See W.O.	Inventory	50966	Female Screw Jack
5	9	9	0	1-480303-0	See W.O.	Inventory	50966	Connector
6	28	28	0	60617-1	See W.O.	Inventory	50966	Contact
7	12	12	0	MS25036-148	See W.O.	Inventory	50966	Terminal
8	130FT	130FT	0	M22759/41-20-9	See W.O.	Inventory	50966	Wire
9	24FT	24FT	0	M27500-20TG2T14	See W.O.	Inventory	50966	Wire
10	9	9	0	1-480305	See W.O.	Inventory	50966	Connector
11	30	30	0	60618-1	See W.O.	Inventory	50966	Contact
12	5	5	0	350781-1	See W.O.	Inventory	50966	Connector

CERTIFICATE OF COMPLIANCE

☒ EAGLE COPTERS CERTIFIES THAT THE ITEMS OR MATERIALS COVERED BY THIS DOCUMENT HAVE BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE TECHNICAL SPECIFICATIONS OF THE CONTRACT AND THAT ALL INSPECTION OPERATIONS AND TESTS HAVE BEEN COMPLETED AND THE PRODUCTS COMPLY IN EVERY RESPECT WITH THE RELEVANT PARTICULAR SPECIFICATIONS, DRAWINGS, AND RELEVANT STANDARDS AND REGULATIONS IN FORCE.

DISTRIBUTOR STATEMENT OF CONFORMANCE

☐ I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED

AUTHORIZED INSPECTOR:
TCCA APPROVAL NO. 6-81





INNOVATIVE HELICOPTER SOLUTIONS

PACKING SLIP

DATE: 23 Jan 14

Page 2 of 2

FROM: Eagle Copters Maintenance Ltd.
823 McTavish Rd. NE
Calgary, AB, Canada
T2E 7G9

SHIP TO : DART Aerospace

ITEM NO.	QUANTITY ORDERED	QUANTITY SHIPPED	BACK ORDERED	PART NUMBER	BATCH / S/N NUMBER	CUSTOMER PURCHASE ORDER	EAGLE WORK ORDER	DESCRIPTION
13	10	10	0	350690-3	See W.O.	Inventory	50966	Contact
14	2	2	0	1-480426-0	See W.O.	Inventory	50966	Connector
15	2	2	0	M83536/2-024M	See W.O.	Inventory	50966	Relay
16	2	2	0	M12883/45-01	See W.O.	Inventory	50966	Relay Socket
17	2	2	0	1-480424-0	See W.O.	Inventory	50966	Connector
18	4	4	0	MS25036-103	See W.O.	Inventory	50966	Terminal

CERTIFICATE OF COMPLIANCE

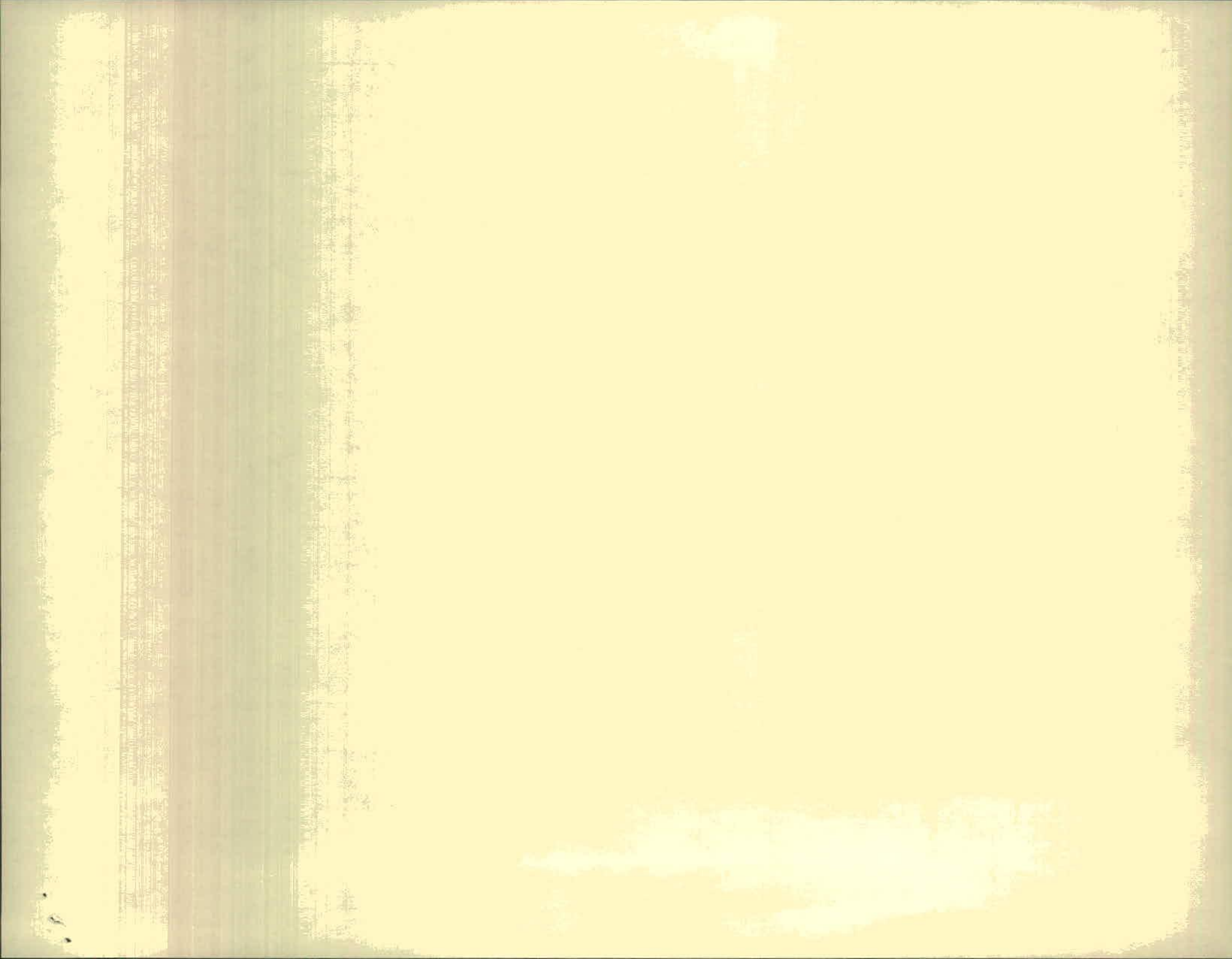
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DISTRIBUTOR STATEMENT OF CONFORMANCE

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED.

AUTHORIZED INSPECTOR:
TCCA APPROVAL NO. 6-81





Work Order Number: 50966

Dart Aerospace Ltd.

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 L/H CABIN SPEAKER #1

Squawk: 1.1Discrepancy:Assemble D4728-041P as
per DWG D4728 Rev. C
B111171Resolution:Assembled D4728-041P as
per DWG D4728 Rev. C
B111171

1.1 Work Done By: CAROL ROBINSON

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Graeme Rowe on 1/21/2014

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
640911-1	SPADE SOCKET .205 22-18AWG		LT-09-009742.1	New	2
M24308/4-2Z	CONNECTOR		LT-13-010296	New	1
M85049/48-2-2F	BACKSHELL		LT-13-010303	New	1
M24308/26-1F	FEMALE SCREW JACK		LT-13-010309	New	2
1-480303-0	CONNECTOR		LT-13-010322	New	1
60617-1	CONTACT		LT-13-010283.1	New	3
MS25036-148	TERMINAL		LT-05-025057.1	New	1
M22759/41-20-9	WIRE		LT-12-017366	New	5
M27500-20TG2T14	WIRE		LT-05-003764	New	2
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	2

Squawk: 1.2Discrepancy:Assemble D4728-041P as
per DWG D4728 Rev. C
B111171Resolution:Assembled D4728-041P as
per DWG D4728 Rev. C
B111171

1.2 Work Done By: CAROL ROBINSON

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Graeme Rowe on 1/21/2014

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
640911-1	SPADE SOCKET .205 22-18AWG		LT-09-009742.1	New	2
M24308/4-2Z	CONNECTOR		LT-13-010296	New	1
M85049/48-2-2F	BACKSHELL		LT-13-010303	New	1
M24308/26-1F	FEMALE SCREW JACK		LT-13-010309	New	2
1-480303-0	CONNECTOR		LT-13-010322	New	1
60617-1	CONTACT		LT-13-010283.1	New	3
MS25036-148	TERMINAL		LT-14-000702	New	1
M27500-20TG2T14	WIRE		LT-05-003764	New	2
M22759/41-20-9	WIRE		LT-12-017366	New	5
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	1

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
 ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Work Order Number: 50966

Dart Aerospace Ltd.

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.3**Discrepancy:

Assemble D4728-041P as
per DWG D4728 Rev. C
B111171

Resolution:

Assembled D4728-041P as
per DWG D4728 Rev. C
B111171

1.3 Work Done By: CAROL ROBINSON

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Graeme Rowe on 1/23/2014

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
640911-1	SPADE SOCKET .205 22-18AWG		LT-09-009742.1	New	2
M24308/4-2Z	CONNECTOR		LT-13-010296	New	1
M85049/48-2-2F	BACKSHELL		LT-13-010303	New	1
M24308/26-1F	FEMALE SCREW JACK		LT-13-010309	New	2
1-480303-0	CONNECTOR		LT-13-010322	New	1
60617-1	CONTACT		LT-13-010283.1	New	3
MS25036-148	TERMINAL		LT-14-000701	New	1
M22759/41-20-9	WIRE		LT-12-017366	New	5
M27500-20TG2T14	WIRE		LT-05-003764	New	2
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	2

Squawk: 1.4Discrepancy:

Assemble D4728-041P as
per DWG D4728 Rev. C
B111171

Resolution:

Assembled D4728-041P as
per DWG D4728 Rev. C
B111171

1.4 Work Done By: CAROL ROBINSON

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Graeme Rowe on 1/23/2014

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
640911-1	SPADE SOCKET .205 22-18AWG		LT-09-009742.1	New	2
M24308/4-2Z	CONNECTOR		LT-13-010296	New	1
M85049/48-2-2F	BACKSHELL		LT-13-010303	New	1
M24308/26-1F	FEMALE SCREW JACK		LT-13-010309	New	2
1-480303-0	CONNECTOR		LT-13-010322	New	1
60617-1	CONTACT		LT-13-010283.1	New	3
MS25036-148	TERMINAL		LT-14-000696	New	1
M27500-20TG2T14	WIRE		LT-05-003764	New	2
M22759/41-20-9	WIRE		LT-12-017366	New	5
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	1

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